

## G

|                                                                                                          |                                                                                      |
|----------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
|  Step                   |  OP |
|  Surface                | MD-Chem                                                                              |
|  Abrasive               | OP-S NonDry                                                                          |
|  Grain size             | 0.25 $\mu\text{m}$                                                                   |
|  Lubricant              |                                                                                      |
|  Rotational speed [rpm] | 150                                                                                  |
|  Force[N]/specimen      | 20                                                                                   |
|  Time [min]             | 1                                                                                    |